



ETCH PRIMER AW56

A rapid drying single pack PVB/phenolic etching primer (chromate free).

Recommended Areas of Use

Intended for use as a fast drying prefabrication primer or transport finish on properly prepared ferrous and non-ferrous surfaces.

Certificates & Approvals

Manufactured under the auspices of an ISO 9001:2008 quality & ISO 14001:2004 environmental management systems.

Properties

Gloss	Low sheen (approx. 10%)	Surface dry	30 minutes
Theoretical Coverage	10 m ² /L/coat	Minimum overcoating time	3 hours minimum
Recommended number of coats	1 full coat	Maximum overcoating time	Unlimited
Density	0.92 kg/L	Minimum application conditions	Down to 5 °C & 60% RH maximum (but must be 3 °C above dew point)
Volume solids	16%	Full cure	7 days (or force drying @ 50 °C for 30 minutes)
Flash point (Abel closed cup)	3°C		
VOC	670 g/L	Shelf life	12 months minimum in original unopened containers.
Thinner / Cleaning	Bradite Thinner TB34	Colour range	Black
Recommended wet film thickness	100 microns/coat	Recommended dry film thickness	16 microns/coat

Suitable Surfaces

Ferrous surfaces blast cleaned to SIS Sa 2 1/2 minimum or mechanically prepared to SIS St 3 minimum. Excellent adhesion to clean galvanised and many other non-ferrous metals. Suitable for over coating with various paint systems.

Application Information

Stir thoroughly before use. Application and use should always conform to the codes of practice described in BS 6150 and BS 5493.

Brush and Roller – supplied ready for use. Thin with 0 - 5% Bradite Thinner TB34 if required.

Conventional Air Spraying - Thin with 0 - 20% Bradite Thinner TB34 as required, tip size – 1.25mm, tip pressure 42psi (0.3MPa) approximately.

Airless Spraying - Thin with 0 - 5% Bradite Thinner TB34 as required, tip size - 9 thou (0.23mm) approximately, tip pressure - 1800 psi (13MPa) approximately.

Cleaning

Clean all equipment immediately after use with Bradite Thinner TB34 for best results.

Preparation

Blast clean ferrous metals to SIS Sa 2^{1/2} (ISO 8501-1:1998) minimum. Thoroughly degrease aluminium, galvanized steel and other non-ferrous metals and allow to dry before painting.

Summary Safety Information

Always refer to the Health and Safety sheet for the product before use, and observe the warning phrases on the label.

Disclaimer - The information on this data sheet is correct to the best of our knowledge and experience. Bradite reserves the right to modify data contained herein, without notice. The information supplied does not absolve users from responsibility to carry out their own tests and experiments, nor does it imply any legally binding assurance of certain properties or suitability for any specific purpose. Conditions of service and application may be beyond our control, so no liability whatsoever can be accepted on the basis of the information supplied herein.

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: SINGLE PACK ETCH PRIMER

Product code: AW56

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: PC9a: Coatings and paints, thinners, paint removers.

1.3. Details of the supplier of the safety data sheet

Company name: Bradite Paints
Ogwen Valley Works
Bethesda
Gwynedd
LL57 4YP
United Kingdom

Tel: +44 (0)1248 600315

Fax: +44 (0)1248 602782

Email: sales@bradite.com

1.4. Emergency telephone number

Emergency tel: +44 (0)1248 600315
(office hours only)

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CLP: STOT SE 3: H336; Aquatic Chronic 3: H412; Eye Dam. 1: H318; Flam. Liq. 2: H225; Skin Irrit. 2: H315; STOT SE 3: H335

Most important adverse effects: Highly flammable liquid and vapour. Causes skin irritation. Causes serious eye damage. May cause respiratory irritation. May cause drowsiness or dizziness. Harmful to aquatic life with long lasting effects.

2.2. Label elements

Label elements:

Hazard statements: H225: Highly flammable liquid and vapour.

H315: Causes skin irritation.

H318: Causes serious eye damage.

H335: May cause respiratory irritation.

H336: May cause drowsiness or dizziness.

H412: Harmful to aquatic life with long lasting effects.

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Signal words: Danger

Hazard pictograms: GHS02: Flame

GHS05: Corrosion

GHS07: Exclamation mark



Precautionary statements: P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P241: Use explosion-proof electrical/ventilating/lighting/.. equipment.
P280: Wear protective gloves/protective clothing/eye protection/face protection.
P302+352: IF ON SKIN: Wash with plenty of water/soap and water.
P303+361+353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.

2.3. Other hazards

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.2. Mixtures

Hazardous ingredients:

ISOBUTANOL

EINECS	CAS	PBT / WEL	CLP Classification	Percent
201-148-0	78-83-1	-	Flam. Liq. 3: H226; Acute Tox. 4: H302; STOT SE 3: H335; Skin Irrit. 2: H315; Eye Dam. 1: H318; STOT SE 3: H336	10-30%

XYLENE

215-535-7	1330-20-7	-	Flam. Liq. 3: H226; Acute Tox. 4: H332; Acute Tox. 4: H312; Skin Irrit. 2: H315	10-30%
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ETHYL METHYL KETONE

201-159-0	78-93-3	-	Flam. Liq. 2: H225; Eye Irrit. 2: H319; STOT SE 3: H336; -: EUH066	10-30%
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BUTAN-1-OL

200-751-6	71-36-3	-	Flam. Liq. 3: H226; Acute Tox. 4: H302; STOT SE 3: H335; Skin Irrit. 2: H315; Eye Dam. 1: H318; STOT SE 3: H336	1-10%
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TRIZINC BIS(ORTHOPHOSPHATE) - REACH registered number(s): 01-2119485044-40-0001

231-944-3	7779-90-0	-	Aquatic Chronic 1: H410; Aquatic Acute 1: H400	<1%
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LOW BOILING POINT NAPHTHA - UNSPECIFIED - SOLVENT NAPHTHA (PETROLEUM), LIGHT AROM.

265-199-0	64742-95-6	-	Asp. Tox. 1: H304; Flam. Liq. 3: H226; STOT SE 3: H335; Aquatic Chronic 2: H411	<1%
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PHENOL

203-632-7	108-95-2	-	Muta. 2: H341; Acute Tox. 3: H331; Acute Tox. 3: H311; Acute Tox. 3: H301; STOT RE 2: H373; Skin Corr. 1B: H314	<1%
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ZINC OXIDE - REACH registered number(s): 01-2119463881-32

-	1314-13-2	-	Aquatic Chronic 1: H410; Aquatic Acute 1: H400	<1%
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Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash immediately with plenty of soap and water.

Eye contact: Bathe the eye with running water for 15 minutes.

Ingestion: Wash out mouth with water. Do not induce vomiting. Consult a doctor.

Inhalation: Remove casualty from exposure ensuring one's own safety whilst doing so. Consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be mild irritation at the site of contact.

Eye contact: There may be irritation and pain.

Ingestion: Nausea and stomach pain may occur. Inhalation of fumes from the stomach may cause symptoms similar to direct inhalation.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest. Drowsiness or mental confusion may occur.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Eye bathing equipment should be available on the premises.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Alcohol resistant foam. Carbon dioxide. Dry chemical powder. Do not use water.

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5.2. Special hazards arising from the substance or mixture

Exposure hazards: Highly flammable. Toxic. In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to section 8 of SDS for personal protection details.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method. Refer to section 13 of SDS for suitable method of disposal.

6.4. Reference to other sections

Reference to other sections: Refer to section 13 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Ensure there is exhaust ventilation of the area. Smoking is forbidden.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep away from sources of ignition. Keep away from direct sunlight. Ensure lighting and electrical equipment are not a source of ignition. Avoid incompatible materials and conditions - see section 10 of SDS.

Suitable packaging: Must only be kept in original packaging.

Storage quantity limits: 50 Litres

7.3. Specific end use(s)

Specific end use(s): PC9a: Coatings and paints, thinners, paint removers.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Hazardous ingredients:

[cont...]

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ISOBUTANOL

Workplace exposure limits:

Respirable dust

State	8 hour TWA	15 min. STEL	8 hour TWA	15 min. STEL
UK	154 mg/m ³	231 mg/m ³	-	-

XYLENE

UK	220 mg/m ³	441 mg/m ³	-	-
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ETHYL METHYL KETONE

UK	600 mg/m ³	899 mg/m ³	-	-
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BUTAN-1-OL

UK	-	154 mg/m ³	-	-
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PHENOL

UK	2 ppm	4 ppm	-	-
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ZINC OXIDE

UK	5 mg/m ³	10 mg/m ³	-	-
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DNEL/PNEC Values

Hazardous ingredients:

TRIZINC BIS(ORTHOPHOSPHATE)

Type	Exposure	Value	Population	Effect
DNEL	Inhalation	5 mg/m ³	Workers	Systemic
DNEL	Dermal	83 mg/kg bw/day	Workers	Systemic
DNEL	Dermal	83 mg/kg bw/day	Consumers	Systemic
DNEL	Inhalation	2.5 mg/m ³	Consumers	Systemic
DNEL	Oral (repeated dose)	0.83 mg/kg bw/day	Consumers	-
PNEC	Fresh water	20.6 ugZn/L	-	-
PNEC	Marine water	6.1 ugZn/L	-	-
PNEC	Fresh water sediments	117.8 mgZn/kg sedime	-	-
PNEC	Marine sediments	56.5 mg Zn/kg sedime	-	-
PNEC	Soil (agricultural)	35.6 mgZn/kg soil dw	-	-
PNEC	Microorganisms in sewage treatment	100 ugZn/L	-	-

ZINC OXIDE

Type	Exposure	Value	Population	Effect
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DNEL	Inhalation	5 mg/m ³	Workers	Systemic
DNEL	Dermal	83 mg/kg bw/day	Workers	Systemic
DNEL	Dermal	83 mg/kg bw/day	Consumers	Systemic
DNEL	Inhalation	0.83 mg/kg bw/day	Consumers	Systemic
PNEC	Fresh water	20.6 ugZn/L	-	-
PNEC	Marine water	6.1 ugZn/L	-	-
PNEC	Fresh water sediments	117.8 mgZn/kg sedime	-	-
PNEC	Marine sediments	56.6 mgZn/kg sedimen	-	-
PNEC	Soil (agricultural)	35.6 mgZn/kg soil dw	-	-
PNEC	Microorganisms in sewage treatment	100 ugZn/L	-	-

8.2. Exposure controls

Engineering measures: Ensure there is exhaust ventilation of the area. Ensure lighting and electrical equipment are not a source of ignition. Ensure all engineering measures mentioned in section 7 of SDS are in place.

Respiratory protection: Compressed airline breathing apparatus (EN139).

Hand protection: Gloves (solvent-resistant).

Eye protection: Face-shield.

Skin protection: Protective clothing with elasticated cuffs and closed neck.

Environmental: Prevent from entering in public sewers or the immediate environment. Ensure all engineering measures mentioned in section 7 of SDS are in place.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Liquid

Colour: Black

Odour: Characteristic odour

Evaporation rate: Moderate

Oxidising: Non-oxidising (by EC criteria)

Solubility in water: Not miscible

Also soluble in: Most organic solvents.

Viscosity: Non-viscous

Boiling point/range°C: > 70

Melting point/range°C: N/A

Flammability limits %: lower: 1

upper: No data available.

Flash point°C: <21

Part.coeff. n-octanol/water: No data available.

Autoflammability°C: No data available.

Vapour pressure: No data available.

Relative density: 0.92

pH: Not applicable.

VOC g/l: 670

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9.2. Other information

Other information: Not applicable.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.
Decomposition may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

Conditions to avoid: Direct sunlight. Heat. Sources of ignition. Hot surfaces.

10.5. Incompatible materials

Materials to avoid: Strong acids. Strong bases. Strong oxidising agents.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

Hazardous ingredients:

ISOBUTANOL

IVN	MUS	LD50	417	mg/kg
IVN	RAT	LD50	340	mg/kg
ORL	RAT	LD50	2460	mg/kg

XYLENE

ORL	MUS	LD50	2119	mg/kg
ORL	RAT	LD50	4300	mg/kg
SCU	RAT	LD50	1700	mg/kg

BUTAN-1-OL

IVN	RAT	LD50	310	mg/kg
ORL	MUS	LD50	2680	mg/kg

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ORL	RAT	LD50	790	mg/kg
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TRIZINC BIS(ORTHOPHOSPHATE)

ORAL	RAT	LD50	> 5000	mg/kg
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LOW BOILING POINT NAPHTHA - UNSPECIFIED - SOLVENT NAPHTHA (PETROLEUM), LIGHT AROM.

ORL	RAT	LD50	8400	mg/kg
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PHENOL

ORL	MUS	LD50	270	mg/kg
ORL	RAT	LD50	317	mg/kg
SCU	RAT	LD50	460	mg/kg

ZINC OXIDE

DUST/MIST	RAT	4H LC50	> 5.7	mg/l
ORAL	RAT	LD50	> 15000	mg/kg
ORL	MUS	LD50	7950	mg/kg

Relevant hazards for substance:

Hazard	Route	Basis
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated
STOT-single exposure	INH	Hazardous: calculated

Symptoms / routes of exposure

Skin contact: There may be mild irritation at the site of contact.

Eye contact: There may be irritation and pain.

Ingestion: Nausea and stomach pain may occur. Inhalation of fumes from the stomach may cause symptoms similar to direct inhalation.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest. Drowsiness or mental confusion may occur.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

Other information: Not applicable.

Section 12: Ecological information

12.1. Toxicity

[cont...]

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Hazardous ingredients:

TRIZINC BIS(ORTHOPHOSPHATE)

ALGAE	72H ErC50	0.14 - 0.32	mg/l
Ceriodaphnia dubia	48H EC50	0.89 - 0.96	mg/l
Daphnia magna	48H EC50	> 2.34	mg/l
RAINBOW TROUT (Oncorhynchus mykiss)	96H LC50	0.14 - 5.59	mg/l

12.2. Persistence and degradability

Persistence and degradability: No data available.

12.3. Bioaccumulative potential

Bioaccumulative potential: No data available.

12.4. Mobility in soil

Mobility: No data available.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: No data available.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.

Recovery operations: Solvent reclamation/regeneration.

Waste code number: 08 01 11

Disposal of packaging: Retain for recovery.

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

14.1. UN number

UN number: UN1263

14.2. UN proper shipping name

Shipping name: PAINT

14.3. Transport hazard class(es)

Transport class: 3

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14.4. Packing group

Packing group: III

14.5. Environmental hazards

Environmentally hazardous: No

Marine pollutant: No

14.6. Special precautions for user

Special precautions: No special precautions.

Tunnel code: D/E

Transport category: 3

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

Other information

Other information: This safety data sheet is prepared in accordance with Commission Regulation (EU) No 453/2010.

* indicates text in the SDS which has changed since the last revision.

Phrases used in s.2 and s.3: EUH066: Repeated exposure may cause skin dryness or cracking.

H225: Highly flammable liquid and vapour.

H226: Flammable liquid and vapour.

H301: Toxic if swallowed.

H302: Harmful if swallowed.

H304: May be fatal if swallowed and enters airways.

H311: Toxic in contact with skin.

H312: Harmful in contact with skin.

H314: Causes severe skin burns and eye damage.

H315: Causes skin irritation.

H318: Causes serious eye damage.

H319: Causes serious eye irritation.

H331: Toxic if inhaled.

H332: Harmful if inhaled.

H335: May cause respiratory irritation.

H336: May cause drowsiness or dizziness.

H341: Suspected of causing genetic defects <state route of exposure if it is conclusively

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proven that no other routes of exposure cause the hazard>.

H373: May cause damage to organs <or state all organs affected, if known> through prolonged or repeated exposure <state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard>.

H410: Very toxic to aquatic life with long lasting effects.

H411: Toxic to aquatic life with long lasting effects.

H412: Harmful to aquatic life with long lasting effects.

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.